

Date: Wednesday, 29/10/2008 10:08:50 AM  
 User: Melanie Fauteux

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: AFT ADJUSTABLE BLADE SUPPORT ASSY		
Job Number	: 43058		Part Number	: PB674300117		
Estimate Number	: 13434		Drawing Number	: B6743001 P.7		
P.O. Number	:		Project Number	: N/A		
This Issue	: 29/10/2008 S.O. No. :		Drawing Revision	: B1		
Prsht Rev.	: NC		Material	:		
First Issue	: / / Type : LARGE FAB ASSY		Due Date	: 05/11/2008 Qty: 1 Um: Each		
Previous Run	: 41368					
Written By	:					
Checked & Approved By	: <u>JMF</u> 08-11-04					
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	PB6743001259	Inner Tube		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Inner Tube batch: <u>43069 ✓</u>		<i>WIP</i> <i>LPL 08-11-18</i>
2.0	PB6743001249	Inner Tube Bushing		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Inner Tube Bushing batch: <u>41877</u>		<i>SI</i> <i>MF</i> <i>08-11-14</i>
3.0	PB6743001253	Gusset		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Gusset batch: <u>41492</u>		<i>SI</i> <i>MF</i> <i>08-11-14</i>
4.0	PB6743001254	Gusset		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Gusset batch: <u>41493</u>		<i>SI</i> <i>MF</i> <i>08-11-14</i>
5.0	PB674300171	PB67-43001-71		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) PB67-43001-71 batch: <u>41912</u>		<i>SI</i> <i>MF</i> <i>08-11-14</i>

W/Os		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



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Job Number: 43058		Part Number: PB674300117
Job Number: 		
Seq. #:	Machine Or Operation:	Description :
	START TIME: OVEN TEMPERATURE: FINISH TIME:	9:10 320°F 9:40 <i>m-f 08/12/01</i>
14.0	QC3	INSPECT POWDER COAT/CHEMICAL CONVERSION 
15.0	PB674300173	20 Degree Cover Plate 
	Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION	<i>fx 08/12/01</i>
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) 20 Degree Cover Plate batch: <i>841513</i>	<i>ST</i> <i>fx</i>
16.0	PB674300183	PB67-43001-83 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) PB67-43001-83 batch: <i>841516</i>	<i>ST</i> <i>fx</i>
17.0	MS27039110	Screw 
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Screw batch: <i>m109031</i>	<i>ST</i> <i>fx</i>
18.0	NAS1149F0316P	WASHER 
	Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) WASHER batch: <i>m109031</i>	<i>ST</i> <i>fx</i>
19.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1 
	Comment: SMALL & MEDIUM FAB RESOURCE 1 1- match drill cover to existing holes in support 2- assemble as per dwg	<i>0</i> <i>fx 08/12/01</i>

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Job Number: 43058

Part Number: PB674300117

Job Number:



Seq. #:	Machine Or Operation:	Description :
20.0	QC5	INSPECT WORK TO CURRENT STEP  m 08 12 01 ①
21.0	PACKAGING 1	PACKAGING RESOURCE #1  Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Finishing  FL 08/12/01 ①
22.0	QC21	FINAL INSPECTION/W/O RELEASE  Comment: FINAL INSPECTION/W/O RELEASE  08/12/02 ②

Job Completion



MF 08-12-01

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